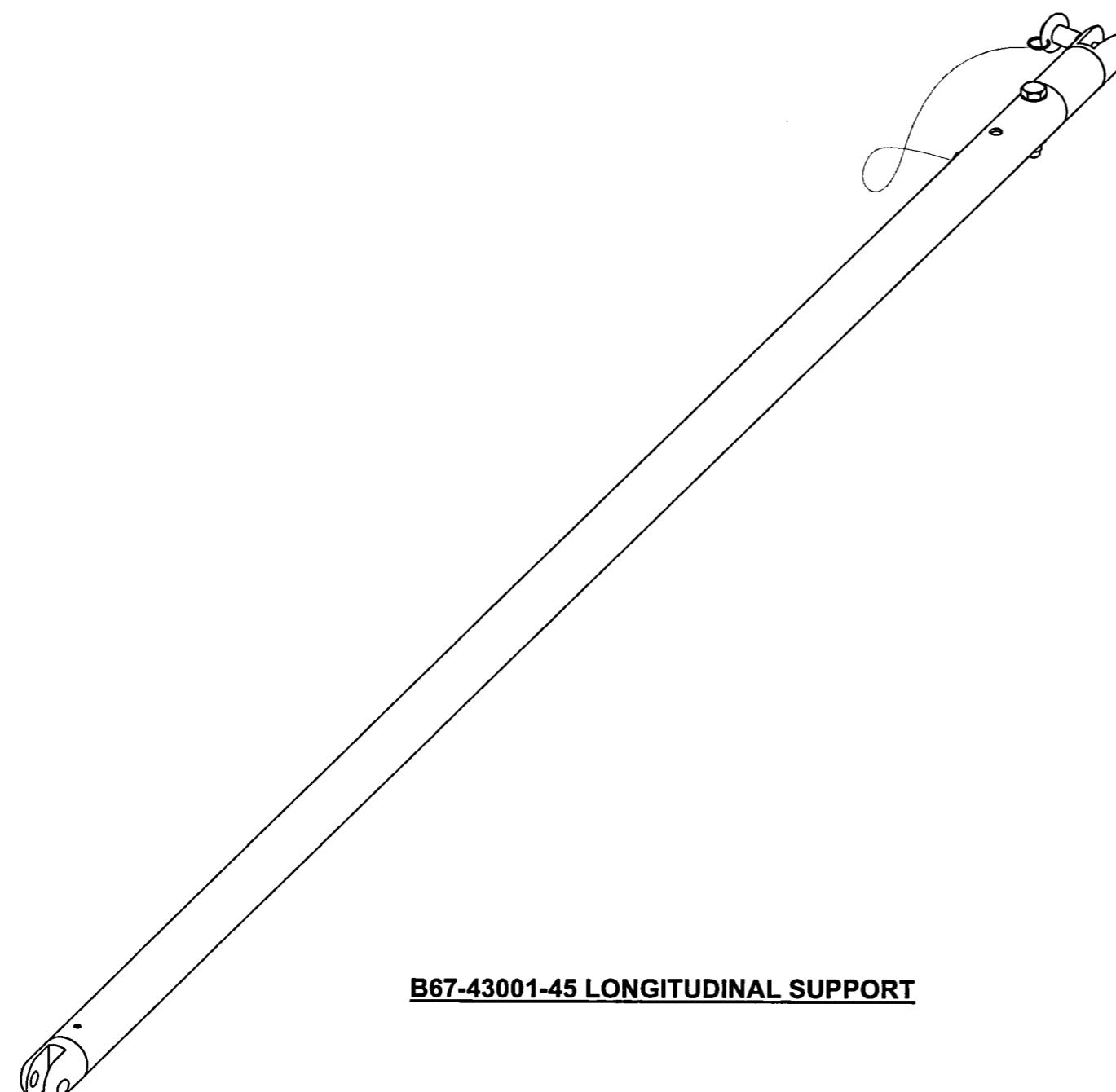


8 7 6 5 4 3 2 1

ITEM	QTY -45	P/N	DESCRIPTION
1	X	B67-43001-45	LONGITUDINAL SUPPORT
3	1	B67-43001-97	CLEVIS
4	1	B67-43001-357	TUBE ARM
5	1	D3447-1	ROUND SPACER
6	1	D3447-5	CLEVIS
8	1	30345T21	LANYARD
9	1	AN4-13A	BOLT
10	1	CR3213-4-2	RIVET (OR BSP43-2)
11	1	MS17984-C410	PIN, QUICK RELEASE
12	1	MS21042L4	NUT, SELF-LOCKING
13	1	MS171534	SPRING SLOTTED TENSION PIN (OR 240107)
14	2	NAS1149D0416J	WASHER
15	1	NAS1149DN632J	WASHER



△D

B67-43001-45 LONGITUDINAL SUPPORT

RELEASED
2016-11-09
ECN 16-655
cm

APPROVED

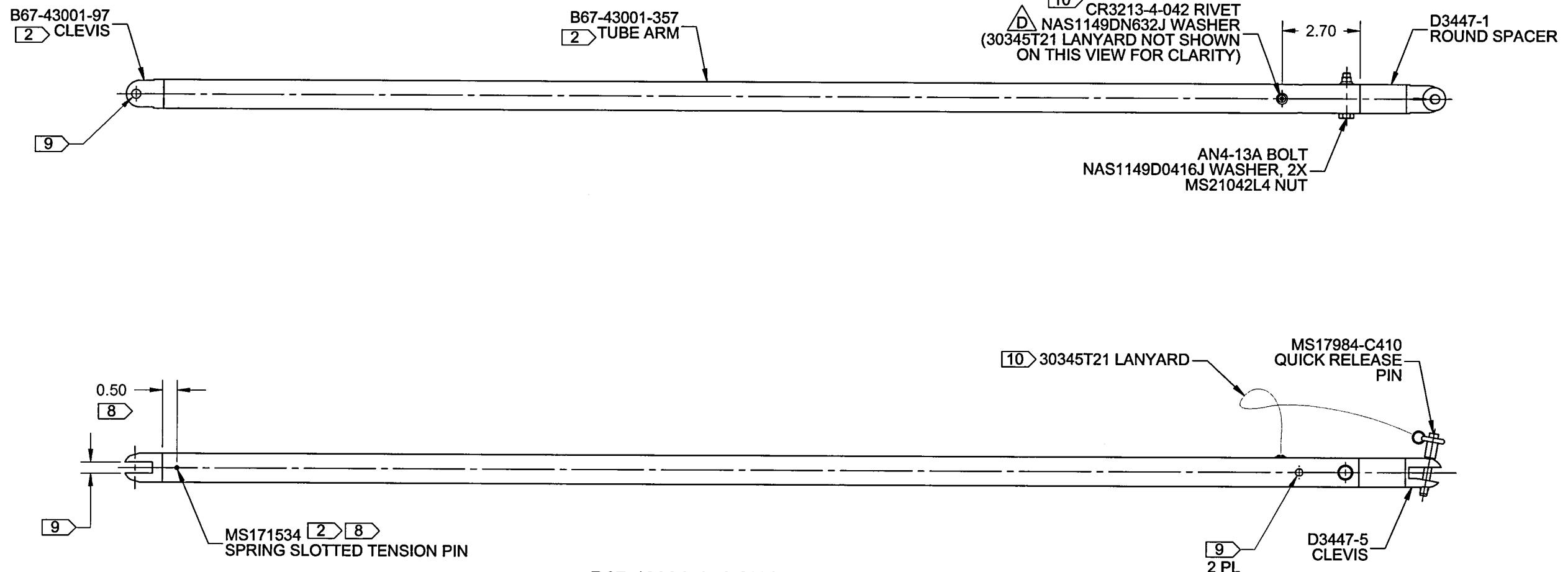
D	CHANGE WASHER SIZE NAS1149DN632J WAS NAS1149DN416J (ZNC2-2) REASON, WEIGHT UPDATE, PAR15-437			SAD	16.10.17
C	REDRAWN PREMIER AVIATION DRAWING IAW DART QSI 018 AND QSI 043. FOR PREVIOUS REVISIONS, REFER TO SHEET 13 OF PREMIER AVIATION DRAWING No. B67-43001. REASON: SEE PAR#09-011.			MB	09.06.25
REV.	DESCRIPTION			BY	DATE
DESIGN	RW	DART AEROSPACE LTD			
DRAWN	SAD	HAWKESBURY, ONTARIO, CANADA			
CHECKED	MB	DRAWING NO.	REV. D		
MFG. APPR.	DD	B67-43001-45		SHEET 1 OF 2	
APPROVED	WM	TITLE	SCALE		
DE APPR.	N/A	LONGITUDINAL SUPPORT	NTS		
DATE	16.10.17		COPRIGHT © 1995 BY DART AEROSPACE LTD		
			THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.		

8 7 6 5 4 3 2 1

8 7 6 5 4 3 2 1

D

D



B67-43001-45 LONGITUDINAL SUPPORT

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: POWDER COAT GREEN SANTEX (4.3.5.8) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 1.01 lbs
- 8) PRIOR TO POWDER COAT, ALIGN B67-43001-97 ON B67-43001-357 AS SHOWN AND DRILL A ϕ 0.129 HOLE THROUGH BOTH PARTS. FASTEN B67-43001-97 TO B67-43001-357 USING MS171534 SPRING SLOTED PIN.
- 9) MASK PRIOR TO POWDER COAT
- 10) BEFORE OR AFTER POWDER COAT, DRILL A ϕ 0.129 HOLE IN B67-43001-357 TO INSTALL THE LANYARD. DRILL THROUGH ONE WALL ONLY. AFTER POWDER COAT, INSTALL 30345T21 LANYARD ON B67-43001-357 AS SHOWN USING CR3213-4 TYPE RIVET AND NAS1149DN632J WASHER.

RELEASED
2016-11-09
on

APPROVED

DESIGN	RW	DART AEROSPACE LTD
DRAWN	SAD	HAWKESBURY, ONTARIO, CANADA
CHECKED	MB	DRAWING NO.
MFG. APPR.	DD	REV. D
APPROVED	WM on	B67-43001-45
DE APPR.	N/A	SHEET 2 OF 2
		TITLE
		SCALE
		NTS
DATE	16.10.17	COPYRIGHT © 1995 BY DART AEROSPACE LTD
		THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS
		NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT
		WRITTEN PERMISSION FROM DART AEROSPACE LTD.

8

7

6

5

4

3

2

1